领衔灬技术宅 http://www.aliexpress.com/store/1473374

------Universal-G-Code-Sender------

This is a control software that supports GRBL.

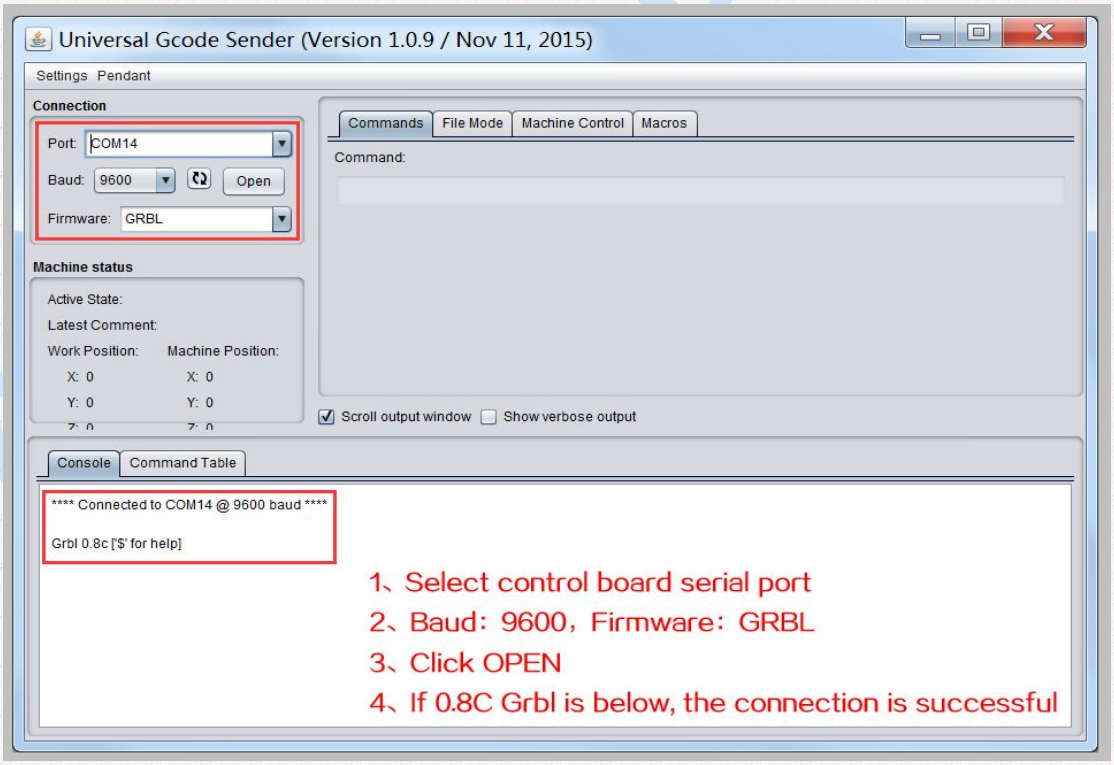
Step1 Install Java



Select the version of the corresponding system
（If you are other system, download other version in the official website ）

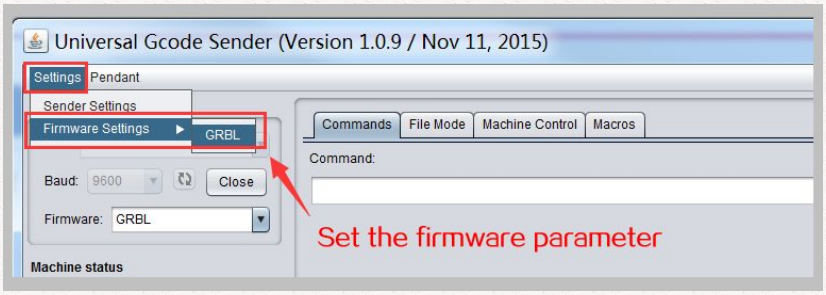
Step2 Open control software and Connecting control board



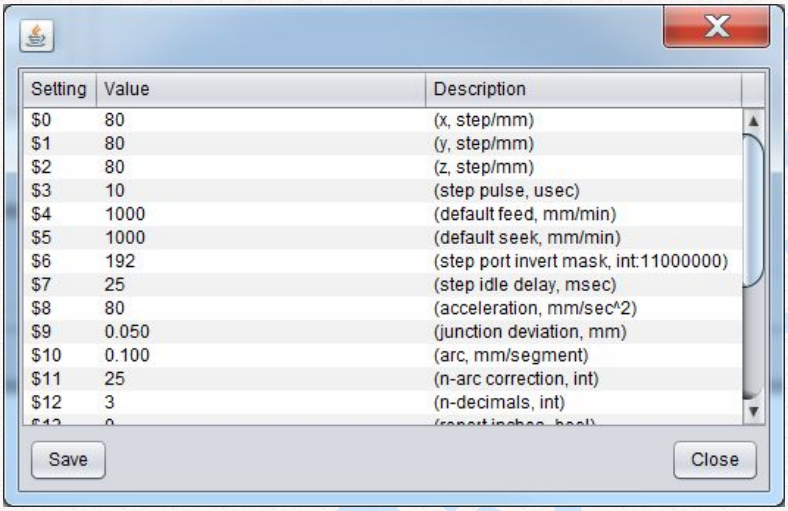


Step3 Setting parameters

领衔灬技术宅 http://www.aliexpress.com/store/1473374



In accordance with the following settings



Setting	Value	Description
$0	80	(x, step/mm)
$1	80	(y, step/mm)
$2	80	(z, step/mm)
$3	10	(step pulse, usec)
$4	1000	(default feed, mm/min)
$5	1000	(default seek, mm/min)
$6	192	(step port invert mask, int:11000000)
$7	25	(step idle delay, msec)
$8	80	(acceleration, mm/sec^2)
$9	0.050	(junction deviation, mm)
$10	0.100	(arc, mm/segment)
$11	25	(n-arc correction, int)
$12	3	(n-decimals, int)

Save Close

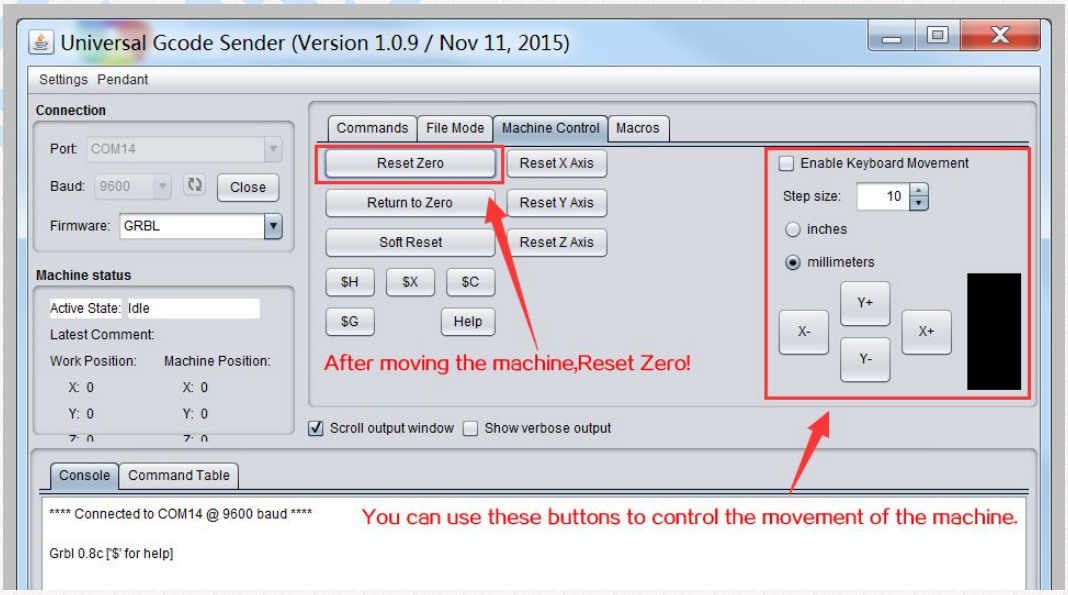
If you want to know what they mean,you cahere

https://github.com/grbl/grbl/wiki/Configuring-Grbl-v0.8

But do not recommend random changes, so as to avoid problems!

Save the settings, restart the software!

Step4 Control machine



领衔灬技术宅 http://www.aliexpress.com/store/1473374

Step5 Start laser engraving

This software only supports G code in .NC

